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# Datasheet – TEC Controller TEC-1123 (2x (±16 A / ±30 V))



## **Support / First Steps**

Meerstetter Engineering provides technical support for all products and helps you to integrate a product into your solution. Most of your questions should be solved by reading the provided <u>user manuals</u> of the corresponding product or the <u>FAQ</u> (frequently asked questions).

For further help or if you have any other questions, please do not hesitate to contact us. We are happy to help you. You can contact us by email <a href="mailto:support@meerstetter.ch">support@meerstetter.ch</a>.

## **Meerstetter's Product Family Compatibility**

The Meerstetter LDD- and TEC-Families have been developed to work along with each other. They share the same platform bus, communication protocol and hardware architecture. See the following table for an overview of the LDD- and TEC-Families.

LDD-Family					
LDD-1321	0-1.5 A / 0-14 V	CW, Add on TEC Controller available			
LDD-1301	0-20 A / 0.5-45 V	1 ms - CW			
LDD-1303	0-20 A / 1-120 V	1 ms - CW			
LDD-1137	0-75 A / 0-70 V	0.5 μs - CW, modulated, QCW and pulsed modes			
LDD-1124-SV	0-1.5 A / 0-15 V	1 μs - CW, modulated, QCW and pulsed modes			
LDD-1121-SV	0-15 A / 0-15 V	1 μs - CW, modulated, QCW and pulsed modes			
LDD-1125-HV	0-30 A / 0-27 V	1 μs - CW, modulated, QCW and pulsed modes			
TEC-Family					
TEC-1092	±1.2 A / ±9.6 V	Micro, single channel			
TEC-1091	±4 A / ±21 V	Small, single channel			
TEC-1089-SV	±10 A / ±21 V	Medium, single channel			
TEC-1162	±5 A / ±56 V	Medium-high, single channel			
TEC-1090-HV	±16 A / ±30 V	Large, single channel			
TEC-1163	±25 A / ±56 V	Extra-large, single channel			
TEC-1161-4A	2 x (±4 A / ±21 V)	Small, dual channel			
TEC-1161-10A	2 x (±10 A / ±21 V)	Medium, dual channel			
TEC-1122-SV	2 x (±10 A / ±21 V)	Medium, dual channel			
TEC-1166	2 x (±5 A / ±56 V)	Medium-high, dual channel			
TEC-1123-HV	2 x (±16 A / ±30 V)	Large, dual channel			
TEC-1167	2 x (±25 A / ±56 V)	Extra-large, dual channel			

Dual TEC Controller / Peltier Driver up to 2x (±16 A / ±30 V)

HW v2.00

#### **OEM TEC Controller**



The TEC-1123 is a specialized TEC Controller / power supply able to precision-drive two independent Peltier elements.

Each channel features a true bipolar DC current source for cooling / heating, two temperature monitoring inputs (1x high resolution, 1x low resolution) and intelligent PID control with auto tuning. The TEC-1123 is fully digitally controlled, it's hard- and firmware offer numerous communication and safety options.

The included PC-Software allows configuration, control, monitoring, and live diagnosis of the TEC Controller via USB and RS485. All parameters can be saved to non-volatile memory.

For the most straightforward applications, only a power supply, Peltier elements and two temperature sensors need to be connected to the TEC-1123. After power-up the unit will operate according to pre-configured values. (In stand-alone mode no control interface is needed.)

The TEC-1123 can handle either Pt100, Pt1000, NTC or Voltage temperature probes. For highest precision and stability applications a Pt100 / 4-wire input configuration is recommended. Analog measurement circuit is factory calibrated.

Low resolution temperature inputs allow the connection of NTC probes that are located on the heat sinks of the Peltier elements. This additional data is used to compensate for parasitic thermal conduction of Peltier elements. Also, it allows the control of external heat sink cooling fans.

The heating and cooling power is optimized by proprietary thermal management routines based on power balance models (for Peltier elements and resistive heaters).

The TEC-1123's two independent channels may also be operated in parallel to either drive two individual or one common load (current doubling).

Further functionality includes: Smooth temperature ramping, thermal stability indication and auto gain (NTC probes). The PC-Software allows data logging and configuration import/export.

Many features (hardware, software) of this OEM product are customizable upon request.

#### **Features**

#### Output Stage:

 Output Current / Channel: 0 to ±16 A, <1.5% Ripple (Dual 0 to ±10 A available as TEC-1122)

#### HV (High Voltage) Version:

- DC Input Voltage: 12 36 V Nominal
- Output Voltage / Channel: 0 to ±30 V (max. U<sub>IN</sub> 6 V)

#### Main Features:

- Two Independent TEC Controller / Driver Channels
- Temperature Sensor Types: Pt100, Pt1000, NTC, Voltage
- Temperature Precision / Stability: <0.01°C
- Temperature Control & Measurement Frequency: 1 Hz, 10 Hz, 80 Hz
- Performance-optimized PID for Thermal Power Control
- Configuration / Diagnosis over all communication interfaces with PC Software
- Dimensions (L x W x H): 120 mm x 90 mm x 18 mm
- Efficiency: 94 % (@ 90% Load)
- Cooling over Base Plate
- Low Resolution Heat Sink NTC Temp. Sensor Input
- Measurement Inputs freely assignable to any Output Channel
- Bipolar output channels can be split into unipolar channels

#### **Operation Modes:**

- Stand-Alone without Live Control Interface
- Remote-Controlled over USB, RS485, I/O
- Script-Controlled over Lookup Table Read-Out

## **Driver Modes:**

- DC Power Supply: Set Current or Voltage
- Temperature Control: PID Settings, Auto Tuning, optional Cool/Heat-Only or Resistor modes

## Data Interfaces:

- USB 2.0 1kV isolated (FTDI Chip)
- 2x RS485 (Half-Duplex)

## **General Purpose I/O Features:**

- 8x Digital I/O Signals (3.3 V / 5 V)
- Configurable as Input to control TEC-1123 (Enable, Temperature Up / Down etc.)
- Configurable as output to monitor TEC-1123 (Error Indication, Temperature Stable Indication etc.)

#### **Optional Components:**

 Various displays available up to 4x20 Chars (DPY-1113)

#### **Further Information:**

 Please contact us for additional information or consult the current TEC Controller User Manual (Document 5216).

TEC-1123

Dual TEC Controller / Peltier Driver up to 2x (±16 A / ±30 V)

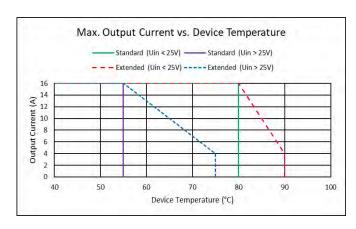
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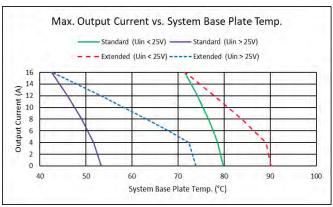
## **Absolute Maximum Ratings**

Supply voltage (DC) 37 V (-HV)

## Operating Characteristics for Firmware >= v4.00

Temperature	-40°C to 90°C
Humidity	5 – 95%, non-condensing



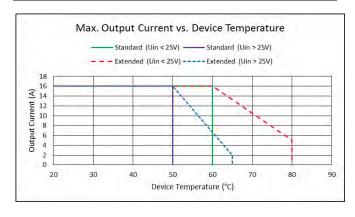


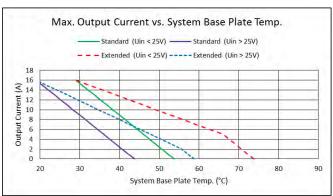
#### Additional information about the charts above:

- Standard or Extended device temperature mode can be set as a software setting.
  - o In standard mode, the device throws an error and switches off if the maximal device temperature is reached.
  - In extended mode, the device first reduces the maximum output current before it throws an error and switches off.
- The <u>Device Temperature</u> is the temperature which is being measured by the TEC Controller itself on its own PCB. This is the temperature which is relevant for the overtemperature behavior (left chart).
- The <u>System Base Plate</u> is assumed as the customers heatsink where the TEC Controller is mounted to. The right diagram shows the maximum temperature of the customers heatsink to not exceed the temperatures in the left diagram under the following conditions:
  - Between the TEC Controllers base plate and the customers heatsink this thermal pad:
     Bergquist: "GP1500R-0.010-02-0816" was used. We recommend employing this or a similar product.
  - The TEC Controller is pressed with 1.2kPa to the System Base Plate. It is recommended to use the mounting holes of the TEC Controller to press the TEC Controller to the System Base Plate.
  - o The air ambient temperature was approximately 30°C colder than the System Base Plate.

## Operating Characteristics for Firmware < v4.00

Temperature	-40 – 85°C
Humidity	5 – 95% non-condensing





#### **Test Condition:**

TEC Controller pressed with 1.2kPa to an aluminum System Base Plate without any thermal conductivity material in between. Using a good thermal conductivity material is recommended for high output currents.

Standard or Extended Device Temperature Mode can be set as software setting.

**TEC-1123** 

Dual TEC Controller / Peltier Driver up to 2x (±16 A / ±30 V)

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## **Electrical Characteristics for HV (High Voltage) Version**

Unless otherwise noted:  $T_A = 25^{\circ}C$ ,  $U_{IN} = 36 \text{ V}$ ,  $R_{load} = 2 \Omega$ , FW >= v4.00

Symbol	Parameter	Test Conditions / Hints	Min	Тур	Max	Units
DC Power S	upply Input:					
Uin	Supply voltage	Measured directly on power input terminals	11.5	36	36.5	V
U <sub>IN</sub> Ripple	Ripple tolerance	UIN never below UIN min or above UIN max		300	$mV_{PP}$	
In	Max input current	Hint: Software limitation			28	Α
Output (per	Channel):					
lout	Bipolar current				±16	Α
U <sub>OUT</sub>	Bipolar voltage	U <sub>IN</sub> at least 6 V greater than U <sub>OUT</sub> Measured directly on power input terminals			±30	V
Іоит	Unipolar current 1				16	Α
U <sub>оит</sub>	Unipolar voltage <sup>1</sup>	U <sub>IN</sub> at least 6 V greater than U <sub>OUT</sub> Measured directly on power output terminals			30	\ \
U <sub>OUT</sub> Ripple	Voltage ripple	$R_{load} = 1.75 \Omega$ @ 16 A		400		$mV_{PP}$
System Cha	racteristics:					
η50%	Power efficiency	@ 50% load (15V, 16A per channel)		92		%
η100%	Power efficiency	@ 100% load (30V, 16A per channel)		96		%
Output Mon	itoring: (Iout Resolut	on is 12.2mA; U <sub>OUT</sub> Resolution is 10.25mV)				
lou⊤ Read	Precision	@ 15.5 A		1	5	%
Uout Read	Precision	@ 30.0 V		1	3	%

<sup>&</sup>lt;sup>1</sup> In unipolar mode, the total output power is doubled in comparison to the bipolar mode, but the controller input current is limited to I<sub>IN</sub>, which limits the total available output power. The controller limits the output current for each channel dynamically if the max input current limit is reached.

## **Output Safety Characteristics**

Unless otherwise noted:  $T_A = 25$ °C,  $U_{IN} = 24$  V

Symbol	Parameter	Test Conditions / Hints	Min	Тур	Max	Units
Output Stage Protection Delays:						
toff Short circuit		Full load condition		10	30	μS
t <sub>OFF</sub> Power system limits		Current and voltage limits			200	μS
Output Stage Current Supervision: (If the OUT+ and OUT- currents differ too much, an error is generated)						
Iout_diff	Error threshold			1.6		Α

## High Resolution Temperature Measurement Characteristics (Pt100 and Pt1000 Probes)

Measurement configuration = 23bit / 4-wire / unshielded cable <50mm

Symbol	Parameter	Test Conditions / Hints	Min	Тур	Max	Units
THR, RANGE	Range	Range is extendable upon request Default measurement range is -220°C +200°C Extended measurement range is -193°C +787°C	-100		+200	°C
THR, PREC	Precision	(EN 60751 / IEC 751)		0.005	0.01	°C
T <sub>HR, COEFF</sub>	Temp. Coefficient	Relative to device temperature			1.6m	°C/K
THR, NOISE	Value Noise	Reference measurement fluctuations while output stage operating @70% load		0.003		°C
T <sub>HR, REP</sub>	Repeatability	Repeated measurements of reference resistors after up to 3 days		0.005		°C



Dual TEC Controller / Peltier Driver up to 2x (±16 A / ±30 V)

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## **High Resolution Temperature Measurement Characteristics (NTC Probes)**

NTC thermistor resistive input characteristics translate into temperature ranges valid for only one type of NTC probe. Below example is given in the case of an NTC  $B_{25/100}$  3988K  $R_{25}$  10k temperature sensor.

Symbol	Parameter	Test Conditions / Hints	Min	Тур	Max	Units
D	ADC Gain	Low-°T Configuration NTC56K	3360		55720	Ω
RHR, RANGE	PGA = 1	Corresponding temperature range	5	1.8 to -10.	1	°C
		High-°T Configuration NTC18K	135		17910	Ω
	ADC Auto Gain	Corresponding temperature range	164.0 to 12.2			°C
Б		Mid-°T Configuration NTC39K			38805	Ω
R <sub>HR</sub> , RANGE	PGA = 1 or 8	Corresponding temperature range	131.0 to -3.4			°C
		Very Low-°T Configuration NTC1M			1M	Ω
		Corresponding temperature range	131.0 to -55.5		°C	

R<sub>HR, RANGE</sub> is the resistance range of the NTC sensor

## **High Resolution Temperature Measurement Characteristics (Voltage Measurement VIN)**

Sensors with linear Voltage/Temperature output

Symbol	Parameter	Test Conditions / Hints	Test Conditions / Hints Min Typ			
V <sub>SENS, DIFF</sub>	Range	Differential input voltage Temperature range depends on sensor used	-2.039		2.039	٧
VHRUx, ABS	Range	Absolute input voltage	0.1		3.2	V

## Low Resolution Temperature Measurement Characteristics (NTC only)

T<sub>A</sub> = 25°C, measurement configuration = 12bit / 2-wire / unshielded cable <50mm, °T probe = NTC B<sub>25/100</sub> 3988K R<sub>25</sub> 10k

Symbol	Parameter	Test Conditions / Hints	Min	Тур	Max	Units
Б	Dongo		180		44600	Ω
RLR, RANGE Range		Corresponding temperature range 150 to -6.0			°C	

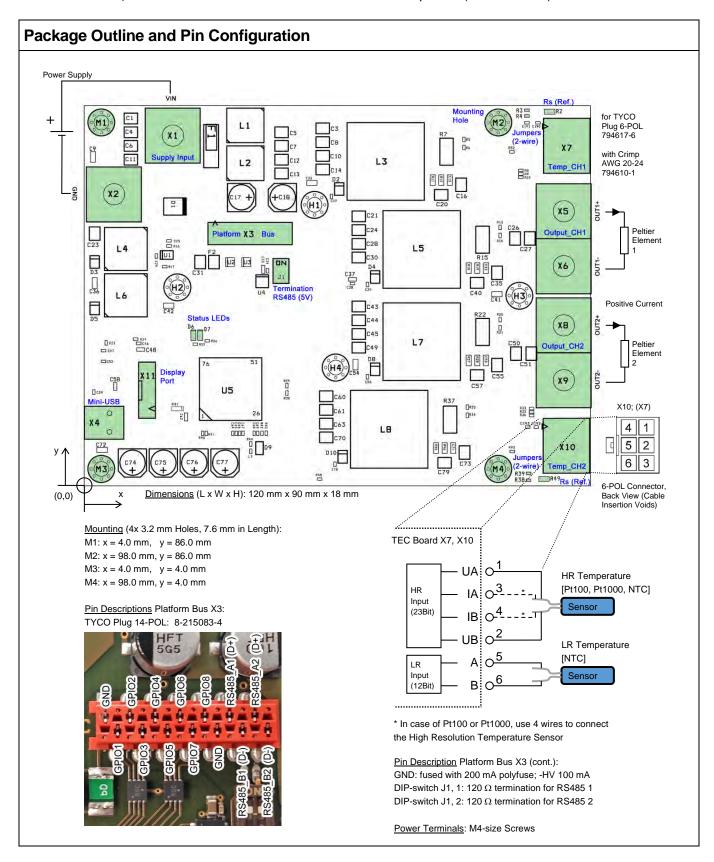
## **General Purpose Digital I/O Characteristics (GPIO1 ... GPIO8)**

Unless otherwise noted:  $T_A = 25$ °C,  $U_{IN} = 24$  V

Symbol	Parameter	Test Conditions / Hints	Min	Тур	Max	Units
Input Char	acteristics:					
U <sub>IH</sub>	Logic high input threshold		2.38			V
U <sub>IL</sub>	Logic low input threshold				0.93	V
UIMAX	Maximum input voltage		-0.5		5.5	V
Output Cha (Microprocess	aracteristics:					
Uон	Logic high output voltage	Output current 8mA	2.8			V
Uol	Logic low output voltage	Input current 8mA			0.4	V
ESD Prote	ction:					
	cessor and Connector)					
$\dot{V}_{PP}$	ESD discharge	IEC61000-4-2			100	kV
R <sub>A</sub>	Series resistance		170	200	230	Ω

Dual TEC Controller / Peltier Driver up to 2x (±16 A / ±30 V)

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Peltier elements, temperature probes, power supply and connectors not included.

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## **Operation Modes and Communication Options**

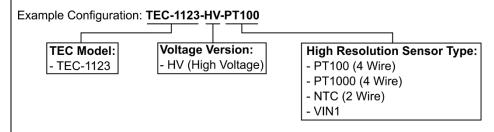
The TEC-1123 is an OEM two-channel TEC Controller that is primarily designed to operate as a stand-alone device. Its basic operation status is visually indicated by on-board green and red LEDs and their blinking pattern. More detailed status information can be polled at any time by industry standard RS485 connection or by USB (see box below). The TEC-1123 can also operate in a remote-controlled manner, with parameters adjusted on the fly. Scripting capability by sequential lookup table read-out is supported.

Configured as a DC power-supply, the TEC-1123 can handle current and voltage settings. In the remote-control case, temperature data may be passed on to be processed by the host.

Also, the TEC's two channels can be configured to operate in a 'parallel' mode to double the output current.

Configurable parameters further include: sensor linearization (Pt100 / Pt1000) and Steinhart-Hart modeling (NTC), temperature acquisition hardware calibration, Peltier element modeling, PID controller auto tuning, nominal temperature ramping, current, voltage and temperature limits, error thresholds, etc. Please refer to the TEC Controller User Manual (Document 5216) for further information.

# **TEC-1123 Ordering Information, Hardware Configuration**



High Resolution Sensor Type:

NTC: By default, we mount an NTC1M. If you require an older version (NTC18K, NTC39K or NTC56K), please write which one you need in the comment section of your order or contact us: contact@meerstetter.ch.

#### Thermocouple:

To use our TEC Controllers with thermocouples type K, you need a TCI-1181 in addition to the TEC Controller with a VIN1 High Resolution Sensor Type configuration.

#### Display Unit:

It is possible to connect a small or big OLED 2x16 / 4x20 character display directly to the X11 connector of the device. Please visit the DPY-111x product pages on our website for further information.

## Customization:

Many hardware and software features of the TEC-1123 are customizable upon request. Please contact Meerstetter Engineering with your enquiry.

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Meerstetter Engineering GmbH (ME) reserves the right to make changes without further notice to the product described herein. Information furnished by ME is believed to be accurate and reliable. However typical parameters can vary depending on the application and actual performance may vary over time. All operating parameters must be validated by the customer under actual application conditions.



**TEC-1123** 

Dual TEC Controller / Peltier Driver up to 2x (±16 A / ±30 V)

HW v2.00

## **Change History**

Date of change	Version	Changed/ Approved	HW- Version	Change / Reason
14 October 2024	Z	XF / ML	v2.00	Add: Change History
				Add: New Main Feature: Measurement Inputs are freely assignable to any Output Channel
				Add: New Main Feature: Bipolar output channels can be split into unipolar channels
				Add: "Unipolar current per channel" and "Unipolar voltage per channel" specifications in "Electrical Characteristics" section
				Add: "Max Input Current (I <sub>IN</sub> )" specification in "Electrical Characteristics" section
				Mod: Changed naming of "Main"/"Object" measurement input to "High Resolution" measurement input
				Mod: Changed naming of "Auxiliary"/"Sink" measurement input to "Low Resolution" measurement input
				Mod: Specified that the RS485 Data Interfaces only support Half-Duplex communication
				Del: RS422 communication is not supported
				Del: "Bipolar output current" and "Bipolar output voltage" removed from "Absolute Maximum Ratings" section
				Del: "TEC Service Software" and "Temperature Control (Autotuned PID)" sections removed